

S/856/62/000/000/001/011
E073/E535

AUTHORS: Lazarenko, B.R. and Lazarenko, N.I.
TITLE: Electrodynamic theory of the electric-spark erosion
of metals
SOURCE: Problemy elektricheskoy obrabotki materialov. Tsentr.
nauchnoissl. labor. elek. obrab. mat. AN SSSR. Ed.by
B. R. Lazarenko. Moscow, Izd-vo AN SSSR, 1962, 44-51
TEXT: In the first part of the paper the various published
theories on the process of electric-spark erosion are reviewed.
Recent experimental results mentioned include the following:
G. V. Spivak established, by electron microscope studies,
intensive refining and deformation of metal crystals in the zone
of the electric impulse; L. S. Palatnik showed, by X-ray diffraction
methods, that explosive evaporation occurs on the cathode, which
is accompanied by mechanical failure, whilst relatively static
fusion takes place at the anode; B. N. Zolotykh showed, by high-
speed cinematography, that the ejection of the metal occurs after
termination of the electric processes; B. I. Stavitskiy established
a very interesting dependence between the characteristics of the
Card 1/3

Electrodynamic theory of the ...

S/856/62/000/000/001/011
E073/E535

electric pulse and the geometrical dimensions of the formed pit; I. Z. Mogilevskiy and A. R. Kutsar found conclusively that the erosion products contain material from both electrodes. None of the theories completely fits all the experimental results and therefore a new theory is proposed. This theory is based on numerous analogies between the crater on a metallic surface produced by an electric spark discharge and pictures of moon craters produced by meteoritic impact, as well as pictures of metallic targets hit by projectiles with velocities so great that both the target and the projectile are broken up by the force of impact as though they were liquid. The electrodynamic theory proposed here explains all the hitherto observed phenomena of spark erosion. It was known earlier that a high-speed impact on a solid metallic surface by material in any aggregate state would cause an ejection of material in accordance with the same mechanism; this mechanism also applies when a solid metallic surface is hit by material in the plasma state. To prove the analogy, a sequence of high-speed photographs of the impact of a spark discharge on the surface of a liquid anode (acidic water) is reproduced in the paper. These photographs show that after
Card 2/3

Electrodynamic theory of the ...

S/856/62/000/000/001/011
E073/E535

breakdown of the gap, a crater is formed on the surface of the anode caused by the sharp braking effect of the electron beam, and from the edges of the crater material is ejected at a high velocity. The author mentions that his theory also explains the "mystery" of the Tunguskameteorite. There are 5 figures.

Card 3/3

LAZARENKO, B.R.

New uses of electric power in industry and agriculture. Izv.
AN Mold. SSR, no.3-3.15 '63. (MIRA 17:12)

L 21664-66 EMT(m)/ETC(f)/EWG(m)/T DS

ACC NR: AP6000639

SOURCE CODE: UR/0407/65/000/001/0072/0073

AUTHOR: Lazarenko, B. R. (Kishinev); Fursov, S. P. (Kishinev);
Faktorovich, A. A. (Kishinev)

ORG: none

TITLE: Electrochemical pressure sensor 10

SOURCE: Elektronnaya obrabotka materialov, no. 1, 1965, 72-73

TOPIC TAGS: pressure measurement, gas pressure sensor, manometer

ABSTRACT: A two-electrode closed electrolytic cell (a 0.07-mm platinum wire serves as one of the electrodes) with a compressed gas over the electrolyte is recommended for measuring the gas pressure. Experiments carried out at 0-3 atm pressure and at 200-760 torr vacuum exhibited a clear relation between the gas pressure and the effective current flowing in a simple RL circuit. The advantages of the device are: simplicity, multipurpose feature, and strong direct electric signal. Disadvantage: effect of electrolyte temperature on the current. Orig. art. has: 2 figures and 2 formulas.

SUB CODE: 13, 09 / SUBM DATE: none / ORIG REF: 003 / OTH REF: 003

Card 1/1

ACC NR: AP6033845

SOURCE CODE: UR/0117/66/000/008/0026/0028

AUTHOR: Lazarenko, B. R. (Academician AN MolSSR, Professor, State prize winner, Doctor of technical sciences)

ORG: none

TITLE: Electronic machining of metal-cutting tools

SOURCE: Mashinostroitel', no. 8, 1966, 26-28

TOPIC TAGS: electrosark machining, electroerosion machining, electroerosion, machine tool, alloy/ T15K6 alloy, 4531 machine tool, 4531P machine tool, A.207.13/20 machine tool, LKZ-37 machine tool, A.207.23 machine tool

ABSTRACT: This paper surveys the methods and equipment for electroerosion machining of metal-cutting tools by means of an unprofiled machining electrode and direct copying. When an unprofiled electrode is used, there are three methods for automatic movement of the part relative to the machining electrode. The technical specifications of the 4531 and 4531P electroerosion machines, which use an unprofiled electrode, are given. The model A.207.13/20 electroerosion machine, which uses both an unprofiled electrode and direct copying, is described. The LKZ-37 electroerosion machine, specially designed for sharpening cutting tools, is also described. The 4531P is equipped with programmed control. The technical specifications of the

Card 1/2

UDC: 621.9.048.7:621.9.02

ACC NR: AP6033845

A.207.23, which also uses both methods, are given. These machines can cut hard alloys at a rate of 200 to 0.7 mm³/min with a surface roughness of $\nabla 5$ -- $\nabla 9$. Orig. art. has: 6 photographs and 1 diagram.

SUB CODE: 13/

SUBM DATE: none

Card 2/2

ACC NR: AP7001191

SOURCE CODE: UR/0407/65/000/05-/0019/0022

AUTHOR: Lazarenko, B. R. (Kishinev); Fursov, S. P. (Kishinev)

ORG: none

TITLE: Gas-turbine electric pulse generators

SOURCE: Elektronnaya obrabotka materialov, no. 5-6, 1965, 19-22

TOPIC TAGS: *electric equipment*
~~electric pulse~~ ~~electric~~ pulse generator, ~~rotary pulse generator~~, gas turbine, ~~pulse generator~~, electrospark machining

ABSTRACT: The Institute of Applied Physics of the Academy of Sciences of Moldavian SSR has designed and built a new type commutating device for generators of electric sparks used in machining materials. The device combines the drive of a gas turbine (see Fig. 1) and a commutator which serves as turbine rotor disc 1 whose teeth during rotation contact commutating electrodes 2 and 3 and alternately close and open the spark generator circuit. The turbine is driven by a gas jet from nozzle 4; the commutator body (5) is made from an insulator material. The commutating electrodes are in the expansion zone of the exhaust gas, which ensures a satisfactory de-ionization of the spark gaps and also reliable and rapid extinction of the incidental arc discharge. An improved two-circuit design of the generator has two turbine discs mounted on a single shaft and electrically insulated from each other. The blades of the discs are straddled in relation to each other. The generator is supplied

Card 1/2

ACC NR: AP7001191

with industrial alternating current whose voltage is raised to several kilovolts by a transformer. The current is then rectified and fed to the spark generator.

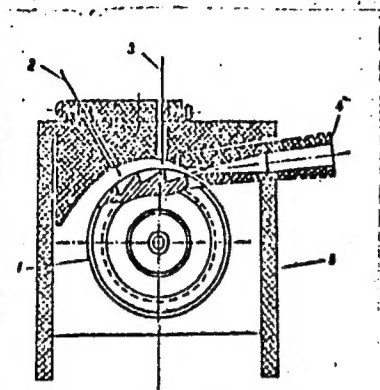


Fig. 1. Layout of a gas-turbine spark generator

1 - Turbine disc; 2 and 3 - pairs of commutating electrodes; 4 - nozzle; 5 - commutator body.

The pulse frequency is determined from the formula $f = mnz/60$, where n is the RPM of the turbine rotor, m is the number of the circuits, and z is the number of the commutator teeth. The gas-turbine pulse generator is small in size and weight and very stable in operation. The pulse frequency is easily controlled within wide limits. Orig. art. has: 3 figures.

[MS]

SUB CODE: 09, 2/ SUBM DATE: none/ ORIG REF: 006/ OTH REF: 003/ ATD PRESS: 5110

Card 2/2

LAZARENKO, Erik

Contact metamorphism in the Vyshkovo region. Geol. sbor. [Lvov]
no. 4:182-183 '57. (MIRA 13:2)

1. Ekspeditsiya Ukrainskogo geologicheskogo Upravleniya, Beregovo.
(Vyshkovo region (Transcarpathia)--Rocks, Crystalline and metamorphic))

LAZARENKO, E.

Geochemistry of tellurium in Transcarpathian altered rocks.
Probl.geokhim. no.1:272-279 '59. (MIRA 13:7)
(Transcarpathia--Tellurium)

LAZARENKO, E.A. (SSSR)

Geology of Carpathian klippe zones. Mat.Karp.-Balk.assots.
no.1:177-184 '60. (MIRA 14:12)
(Carpathian Mountains—Geology)

LAZARENKO, E.A.; SLIVKO, M.M.

Zeolites of Transcarpathia. Min. sbor. no.15:262-276 '61. (MIRA 15:6)
(Transcarpathia—Zeolites)

LAZARENKO, Ye.L., prof.; LAZARENKO, E.A.; BARYSHNIKOV, E.K.;
MALYGINA, O.A.; FURMAN, K.P., red.; SARANYUK, T.V.,
tekhn. red.

[Mineralogy of Transcarpathia] Mineralogiia Zakarpat'ia.
[By] E.K.Lazarenko i dr. L'vov, Izd-vo L'vovskogo univ.,
1963. 614 p. (MIRA 17:3)

LAZARENKO, E.A. [Lazarenko, E.O.]

Two genetic types of secondary quartzites. Dop. AN URSR no.6:
811-814 '63 (MIRA 17:7)

1. Ukrainskiy nauchno-issledovatel'skiy gornorudnyy institut.
Predstavleno akademikom AN UkrSSR. N.P.Semenenko [Semenenko,
M.P.].

AYZEN/ERG, D.Ye.; BELEVTSSEV, Ya.H.; BORDUKOV, I.N.; BORISENKO, S.T.;
BULKIN, G.A.; GORLITSKIY, B.A.; DOVGAN', M.N.; ZAGORUYKO,
L.G.; KAZAKOV, L.R.; KALIYAYEV, G.I.; KARASIK, M.A.; KACHAN,
V.G.; KISELEV, A.S.; LAGUTIN, P.K.; LAZARENKO, Ye.K.;
LAZARENKO, E.A.; LAPITSKIY, E.M.; LAPCHIK, F.Ye.; LAS'KOV,
V.A.; LEVENSHTEYN, M.L.; MALAKHOVSKIY, V.F.; MITKEYEV, M.V.;
PRUSS, A.K.; SKARZHINSKIY, V.I.; SKURIDIN, S.A.; SOLOV'YEV,
F.I.; STRYGIN, A.I.; SUSHCHUK, Ye.G.; TEPLITSKAYA, N.V.;
FEDYUSHIN, S.Ye.; FOMENKO, V.Yu.; SHKOLA, T.N.; SHTERNOV,
A.G.; YAROSHCHUK, M.A.; ZAVIRYUKHINA, V.N., red.

[Problems of metallogeny in the Ukraine] Problemy metallo-
genii Ukrainy. Kiev, Naukova dumka, 1964. 254 p.
(MIRA 18:1)

1. Akademiya nauk URSR, Kiev. Instytut geologichnykh nauk.

ACC NR: AP7001555

SOURCE CODE: UR/0020/66/171/003/0679/0682

AUTHOR: Lazarenko, E. A.

ORG: Institute of Mineral Resources (Institut mineral'nykh resursov)

TITLE: Metallogenic subdivision of the Carpathian region

SOURCE: AN SSSR. Doklady, v. 171, no. 3, 1966, 679-682

TOPIC TAGS: mineral, economic geology, map, MINERALOGY / CARPATHIAN REGION

ABSTRACT: Intra-Carpathian endogenic ore deposits comprise two periods of geosynclinal development: Paleozoic, apparently including the lower part of the Triassic and ending with Hercynian folding, and the Alpine, including the Mesozoic and Cenozoic. Ores are thus pre-Alpine or Alpine in age. A map is supplied to show the distribution of rock types and metallogenic zones. The pre-Alpine ores are of spotty composition and are of various types, including almost all types occurring in fold zones. These include iron-ore skarns, sulfide ores, and numerous vein deposits: quartz-tin, lead-zinc, arsenic with gold, quartz with ferberite, scheelite, arsenopyrite, and chalcopryrite with nickel and admixtures of cobalt and bismuth. Copper ores and micaceous pegmatities are also found. Alpine ores, associated in great part with volcanic and intrusive rocks, include iron-ore skarns with hematite, pyrite, chalcopryrite, scheelite, molybdenite, natural bismuth, sphalerite, and galena, and hydrothermal veins with pyrite, chalcopryrite, hematite, and nickeliferous pyrrhotite.

UDC: 553.3

Card 1/2

ACC NR: AP7001555

Host rocks are commonly propylitized dacites, andesites, granodiorite porphyries, and diorites, rarely rhyolites and rhyolite tuffs. This paper was presented by Academician V. I. Smirnov on 06 April 1966. Orig. art. has: 1 figure.

SUB CODE: 08/ SUBM DATE: 04Apr66/ ORIG REF: 004/ OTH REF: 011

Card 2/2

LAZARENKO, F.D.

Multidirectional button type buzzer. Avtom., telem. i svyaz
2 no. 4:29-30 Ap '58. (MIRA 12:12)

1. Starshiy inzhener Sukhumskoy distantsei svyazi Zakavkazskoy
dorogi. (Railroads--Telephone)

LAZARENKO, F.D.

Diagram connecting the dispatcher circuits. Avtom.telem. i svyaz'
(MIRA 12:1)
3 no.1:33-34. Ja '59.

1. Starshiy inzh. Sukhumskey distantzii signalizatsii i svyazi
Zakavkazskoy dorogi.
(Railroads--Train dispatching)

LAZARENKO, G. P.

"Magnetic Pulsations at Keles," Trudy Tashkent Geofiz. Obs., No. 4 (5), 1950

Translation 563445

PA 237T73

LAZARENKO, G. P.

USSR/Geophysics - Hydrometeorological
Museum

Dec 52

"Hydrometeorological Museum in Tashkent," G. P.
Lazarenko, Meteorol Station, Tashkent Observ

"Meteorol i Gidrol" No 12, p 54

The hydromet museum was created in 1948 as a part
of the Tashkent Geophys Observatory in order to
popularize hydromet sci among the people. This
expt at Tashkent Geophys Observatory has been
successful.

237T73

LAZARENKO, G.P.

Climatic characteristics of the Aktash Health Resort. Sbor.
trud.Uz.gos.nauch.-issl.inst.kur.i fizioter. 17:54-66 '62.

Biomicroclimatic zones of the "Pobeda" Park Forest in Tashkent.
(MIRA 17:7)

Ibid.:172-177

LYNKIN, A.F.; LAZARENKO, G.P.

Climatic conditions in areas of Surkhan-Darya Province, Uzbek
S.S.R. Sbor.trud.Uz.gos.nauch.-issl.inst.kur. i fizioter. 17:
23-31 '62.

Prospects for organizing large-scale workers' rest areas near
the Uzbekistan reservoirs. Ibid.:32-39 (MIRA 17:7)

LAZARENKO, I.

Keeping records and settling accounts in cattle trade can be simplified. Mias.ind. SSSR 27 no.1:42-45 '56. (MLRA 9:6)

1.Glavnyy bukhgalter syr'yevogo upravleniya Moskovskogo myaso-kombinata.
(Meat industry--Accounting)

DOROKHOV, A.; LAZARENKO, I.; SHURAPET, G.

Change the conditions of livestock reception at meat combines. Mias.ind.SSSR 30 no.2:24-25 '59. (MIRA 13:4)

1. Moskovskiy myasokombinat imeni A.I.Mikoyana.
(Moscow--Meat industry)

SOURCE CODE: UR/0223/66/0007011/0044/0048

ACC NR: AP6036775

AUTHOR: Lazarenko, I.

ORG: none

TITLE: For you, man ["Interorgtekhnika" exposition in Moscow]

SOURCE: Avtomatika, telemekhanika i svyaz', no. 11, 1966, 44-48

TOPIC TAGS: automatic control equipment, digital computer system, digital computer

ABSTRACT: A review is given of some exhibits at the "Interorgtekhnika-66" exposition, held 2-15 September 1966 in Moscow. This was an international display of the latest in data processing, automatic control, and computer equipment from some 1000 manufacturers in 18 countries. Soviet equipment displayed included the Nairi, Minsk-22, Ural-11, Razdan-3, and Gamma-30 digital computers, which have capabilities of 10,000 to 100,000 operations/sec. The Vega, a desk calculator, was introduced as the first to feature automatic decimal point positioning. A long-range control network was demonstrated by the Italian Olivetti-GE firm, using a Minsk-22 computer with Olivetti input/output hardware; the network comprised telephone ties between Moscow, Kiev, Budapest, Vienna, and Milan. This system, transmitting information at 1200 baud/sec, was used to simulate remote solution of industrial problems such as inventory adjustment and materials routing. Another system, the USSR's Vremya, for automatic control of serial factory production, was shown; this enables materials

UDC: 065.4:05.011.5

Card 1/2

ACC NR: AP6036775

control on both an intraplant and inter-plant basis. A basic unit of the Vremya system, not otherwise described, is identified by the name Sovyetchik. East Germany introduced the Robotron-300, a new stored-program data processor using punch-card input and printed or punch-card output. A large portion of the exhibit was devoted to document duplication or conversion equipment. The Soviet EKA-2 copier is cited, which reduces the text to film and then provides printouts at a rate of 100/min. Orig. art. has: 7 figures.

SUB CODE: 09/ SUBM DATE: none/ ATD PRESS: 5106

Card 2/2

LAZARENKO, I.F., inzh.

Rapid manway cutting near gravity inclines. Shakht. stroi. (MIRA 11:6)
no.6:26 '58.

1.Trest Krasnoarmeyskshakhtostroy.
(Mining engineering)

LAZARENKO, I.L.

Electronics in the service of railroad passengers. Avtom.,
telem. i sviaz' 9 no.10:43-44 0 '65. (MIRA 18:11)

LAZARENKO, Il'ya Mikhaylovich; KASHMANOV, Vladimir Nikolayevich

[Wages and the standardization of the labor of workers in
automotive transportation] Oplate i normirovanie truda rabo-
chikh avtomobil'nogo transporta. Moskva, Profizdat, 1959.
145 p. (MIRA 14:2)
(Wages) (Transportation, Automotive)

LAZARENKO, I.M.

Wages for truck drivers. Sov. profsoiuzy 19 no.21:42-44
N '63. (MIRA 17:1)

1. Zaveduyushchiy sektorom otdela proizvodstvenno-massovoy
raboty i zarabotnoy platy Vsesoyuznogo tsentral'nogo soveta
professional'nykh soyuzov.

SHKOL'NIKOV, S., inzh.; LAZARENKO, K., inzh.

Modernization of the RMZ and "Staryi Burlak" steam cranes. Rech.
transp. 20 no. 3:43-45 Mr '61. (MIRA 14:5)

1. Verkhne-Dneprovskoye parokhodstvo.
(Cranes, derricks, etc.)

PIATETSKIY, V.Ye. [P'iatets'kyi, V.IU.]; LAZARENKO, K.A.
[Lazarenko, K.O.]

Testing barge models with simplified hull lines. Visti
Inst. hidrol. i hidr. AN URSR 22:107-113 '63. (MIRA 18:11)

LAZARENKO, L.A. [Lazarenko, L.O.]

Polarization coefficients in reactions of the photoproduction
of pseudoscalar particles on a nucleon. Ukr.fiz.zhur. 10
no.10:1056-1064 0 '65.

(MIRA 19:1)

1. Fiziko-tehnicheskii institut AN UkrSSR, Khar'kov.
Submitted October 26, 1964.

LAZARENKO, L.I., assistant

Vascular reactions in kidney diseases. Med.zhur.Uzb. no.6:
50-54 Je '58. (MIRA 13:6)

1. Iz kafedry gosital'noy terapii lechebnogo fakul'teta (zav. -
chlen-korrespondent AMN SSSR R.I. Umidova) Tashkentskogo gosu-
darstvennogo meditsinskogo instituta.
(BLOOD VESSELS) (KIDNEYS--DISEASES)

LAZARENKO, L.I.

Comparative evaluation of hemodynamic changes in kidney diseases and hypertension. Izv.AN Uz.SSR.Ser.med. no.6:69-72 '58. (MIRA 12:5)

1. Tashkentskiy gosudarstvennyy meditsinskiy institut, Kafedra gospi'tal'noy terapii lechebnogo fakul'teta.
(KIDNEYS--DISEASES) (HYPERTENSION) (BLOOD--CIRCULATION)

LAZARENKO, L.I., assistant

Study of vascular reactions in hypertension. Med. zhur. Uzb.
no. 7:8-14 J1 '58. (MIRA 13:6)

1. Iz kafedry gosspital'noy terapii lechebnogo fakul'teta
(zav. - chlen-korrespondent AMN SSSR Z.I. Umidova) Tash-
kentskogo gosudarstvennogo meditsinskogo instituta.
(HYPERTENSION) (BLOOD VESSELS)

LAZARENKO, L. I.: Master Med Sci (diss) -- "Functional disturbance of blood circulation in nephritis and hypertension, taking into account climatic conditions". Tashkent, 1959. 15 pp (Tashkent State Med Inst, Inst of Regional Med of the Acad Sci Uzbek SSR), 230 copies (KL, No 13, 1959, 112)

UMIDOVA, V.I., prof.; INOYATOVA, L.Kh.; LAZARENKO, L.I.

Study of the lipid level in the blood of healthy inhabitants of
a rural locality and of those suffering from arteriosclerosis;
results of expedition work in some Uzbekistan provinces. Med.
zhur. Uzb. no. 8:3-8 Ag '62. (MIRA 16:4)
(LIPIDS) (UZBEKISTAN - ARTERIOSCLEROSIS)

LAZARENKO, L.I.

Comparative evaluation of vascular reactions in nephritis and
hypertension in Uzbekistan climate. Kardiologiya 3 no.6:70
N-D '63. (MIRA 17:6)

1. Iz kafedry gospi'tal'noy terapii (zav. -- chlen -- korrespondent
AMN SSSR prof. Z.I. Umidova) lechebnogo fakul'teta Tashkentskogo
meditsinskogo instituta.

YEMEL'YANOVA, N.D.; PROKOP'YEV, V.N.; GORDEYEVA, V.N.; LAZARENKO, I.P.;
BUBLIYENKO, A.V.; KOZLOVSKAYA, O.L.

Materials on the study of the ticks of the genus Ixodes (family
Ixodidae) of northeastern Asia. Dokl. Irk. gos. nauch.-issl. pro-
tivotchum. inst. no.5:188-193 '63 (MIRA 18:1)

BEME, Yevgeniy Leonidovich; LAZARENKO, M., red.

[Maintenance and current repair of motor vehicles]
Tekhnicheskoe obsluzhivanie i tekushchii remont avto-
mobilei. Alma-Ata, Kazakhstan, 1965. 178 p.
(MIRA 18:11)

GRIN', N.Ye.; LAZARENKO. M.A.

Errors attributable to a time limitation on the impulse in a
frequency analysis. Geofiz. sbor. no.3:13-18 '62. (MIRA 15:9)
(Seismic prospecting)

L 36347-66 EWT(d)/EWT(1)/EWT(m)/EWP(k)/EWP(w)/EWP(v) IJP(c) EM/GW/WW
ACC NR: AP6007808

SOURCE CODE: UR/0021/66/000/002/0179/0182

AUTHORS: Selezov, I. T.; Lazarenko, M. A.

ORG: Institute of Cybernetics, AN USSR (Instytut Kibernetiky AN USSR);
Institute of Geophysics, AN USSR (Instytut geofiziky AN USSR)

TITLE: Scattering and diffraction of elastic waves in a sphere placed
in a half-space

SOURCE: AN UkrRSR. Dopovidi, no. 2, 1966, 179-182

TOPIC TAGS: elastic wave, seismic wave, wave diffraction, wave
scattering, seismic prospecting

ABSTRACT: The diffraction and scattering of elastic waves on a rigid
sphere placed in a half-space has been investigated. The solutions
for the scattered field outside the sphere and frequent reflected fields
were formulated by using the method of representation. The solutions
presented can be used for seismic prospecting. The paper was presented by S.I.
Subbotin, Member of Academy of Sciences, Ukrainian SSR. Orig. art.
has 1 figure and 24 formulas. [Based on authors' abstract] [NT]

SUB CODE: 20/ SUBM DATE: 10Sep64/ OTH REF: .003

Card 1/1

ONTIN, Ye.I.; LAZARENKO, M.I.

Ways of reducing the dust in the air of coal preparation plants
in the Kuznetsk Basin. Bor'ba s sil. 5:254-259 '62.
(MIRA 16:5)

1. Vostochnyy nauchno-issledovatel'skiy institut po bezopasnosti
rabot v gornoy promyshlennosti.
(Kuznetsk Basin—Coal preparation plants—Safety appliances)
(Dust—Prevention)

LAZARENKO, M.I., inzh.

Investigating the explosiveness of dust in Kuznetsk Basin coal
preparation plants. Nauch. soob. VostNII no.1:35-40 '61.
(MIRA 18:5)

GEYZENBLAZEN, B.Ye., inzh., GONCHAROV, Yu.G., inzh.; KOLESNIK, A.S.;
LAZARENKO, N.A.; DAVIDKOVICH, A.S., inzh.

Automation of a two-stage crushing cycle. Gor. zhur. no.2:54-57
(MIRA 13:4)
F '65.

1. Metallurgavtomatika (for Geyzenblazen, Goncharov, Davidkovich). 2. Tsentral'nyy gornobogatitel'nyy kombinat, Krivoy Rog (for Kolesnik, Lazarenko).

DAVIDKOVICH, A.S.; GONCHAROV, Yu.G.; GEYZENBLAZEN, B.Ye.; BABKOVA, T.B.;
PRYADKO, V.D.; BELETSKIY, Ye.P.; KOLESNIK, A.S.; LAZARENKO, N.A.

Analysis of the efficiency of work output of the automated
ore dressing section in the Krivoy Rog Central Mining and Ore
Dressing Combine. Met. i gornorud. prom. no.4:64 J1-Ag '65.
(MIRA 18:10)

DRUZHININ, I.D.; KONDRATENKO, G.P.; LAZARENKO, N.F.

Bacterial contamination of mine water and viability of dysentery
bacteria in such water. Gig. i san. 24 no.9:84-85 S '59.

(MIRA 13:1)

1. Iz kafedry mikrobiologii Stalinskogo meditsinskogo instituta i
Stalinskoy gorodskoy sanitarno-epidemiologicheskoy stantsii.
(MINE WATER--BACTERIOLOGY) (SHIGELLA)

LAZARENKO, N. I.

22

The Kronotskii area and the Bogachev petroleum deposit of the eastern shore of the Kamchatka peninsula. N. I. Lazarenko. *Russkaya Nedra*, 11, No. 4, 1-6 (1940). This crude oil contains H 13.00, C 86.70, N 0.016, S 0.024, ash 0.002 and O (by difference) 0.168%; Engler distn., initial b. p. 105°, 105-150° 16.2, 150-300° 70.2, residue 12.7 and loss 0.8%; viscosity E_{25} 1.1, A. P. flash point 17.5°, paraffin wax in the residue 0.15% (m. p. 60°), excise resins 2.4 and fuller's earth resins 6.69%.

A. A. Borhtlingk

ASB-156 METALLURGICAL LITERATURE CLASSIFICATION

LAZARENKO, N. I.

LAZARENKO, N. I.: "The coal content of the lower carbonaceous deposits of the southern wing of the Dnepr-Donets Valley." Acad Sci Ukrainian SSR. Inst of Geological Sciences. Kiev, 1956. (Dissertation for the Degree of Candidate in Geologicomineralogical Science).

Source: Knizhnaya Letopis' No. 28 1956 Moscow

LAZARENKO, N.I.

Coal potential of the lower carboniferous in the southern wing of
the Dnieper-Donets Lowland. Geol. zhur. 17 no.4:10-22 '57.
(MIRA 11:4)

(Dnieper Lowland--Coal--Geology)
(Donets Basin--Coal--Geology)

LAZARENKO, N.I.

Coal potential of the lower Carboniferous in the southern wing of
the Dnieper-Donets Lowland. Izv. DGI 29:65-79 '57. (MIRA 11:5)
(Donets Basin—Coal geology) (Dnieper Lowland—Coal geology,

LAZARENKO, N.I.

Relationship between the lithological composition of sediments
and coal potential of the lower Carboniferous in the southern
part of the Dnieper-Donets Lowland. Izv.vys.ucheb.zav.:
geol. i razv. 1 no.6:46-49 Je '58. (MIRA 13:1)

1. Dnepropetrovskiy gornyy institut.
(Coal geology) (Dnieper Lowland--Geology, Stratigraphic)
(Donets Basin--Coal geology)

LAZARENKO, N.I.

Evaluation of reserves and methods of prospecting for deep-lying
coal seams in the central Donets Basin. Izv. vys. ucheb. zav.;
geol. i razv. 3 no.7:94-102 J1 '60. (MIRA 13:9)

1. Dnepropetrovskiy gornyy institut.
(Donets Basin--Coal geology)

LAZARENKO, N.I.

"Wormy" rocks in the upper Vise of the western Donets Basin. Sov.
geol. 3 no.8:131-133 Ag '60. (MIRA 13:9)

1. Dnepropetrovskiy Gornyy institut.
(Donets Basin--Annelida)

1.1110

31932
S/123/61/000/022/009/024
A004/A101

AUTHORS: Lazarenko, B.R., Lazarenko, N.I.

TITLE: Electrosark method of producing holes in diamonds

PERIODICAL: Referativnyy zhurnal. Mashinostroyeniye, no. 22, 1961, 64, abstract
22B383 (V sb. "Probl. elektr. obrabotki materialov", Moscow, AN
SSSR, 1960, 51 - 57)

TEXT: The authors analyze a method of using electric discharges for the machining of nonconductive materials, in particular diamonds. The method is based on the utilization of energy originating during the abrupt deceleration of the beam of flying electrons by the diamond surface. With this method the manufacturing time of holes in diamond dies is considerably reduced in comparison with mechanical cutting. There are 3 figures, 2 tables and 3 references. X

N. Lazarenko

[Abstracter's note: Complete translation]

Card 1/1

LAZARENKO, N.I.

Coal potential of the Middle Carboniferous in the Dnieper Valley
and southern Lozovskiy coal regions of the western Donets Basin.
Izv.vys.ucheb.zav.; geol.i razv. no.2:41-48 F '62. (MIRA 15:3)

1. Dnepropetrovskiy gornyy institut imeni Artema.
(Donets Basin—Coal geology)

S/856/62/000/000/001/011
E073/E535

AUTHORS:

Lazarenko, B.R. and Lazarenko, N.I.

TITLE:

Electrodynamic theory of the electric-spark erosion
of metals

SOURCE:

Problemy elektricheskoy obrabotki materialov. Tsentr.
nauchnoissl. labor. elek. obrab. mat. AN SSSR. Ed.by
B. R. Lazarenko. Moscow, Izd-vo AN SSSR, 1962, 44-51

TEXT:

In the first part of the paper the various published
theories on the process of electric-spark erosion are reviewed.
Recent experimental results mentioned include the following:
G. V. Spivak established, by electron microscope studies,
intensive refining and deformation of metal crystals in the zone
of the electric impulse; L. S. Palatnik showed, by X-ray diffraction
methods, that explosive evaporation occurs on the cathode, which
is accompanied by mechanical failure, whilst relatively static
fusion takes place at the anode; B. N. Zolotikh showed, by high-
speed cinematography, that the ejection of the metal occurs after
termination of the electric processes; B. I. Stavitskiy established
a very interesting dependence between the characteristics of the
Card 1/3

Electrodynamic theory of the ...

S/856/62/000/000/001/011
E073/E535

breakdown of the gap, a crater is formed on the surface of the anode caused by the sharp braking effect of the electron beam, and from the edges of the crater material is ejected at a high velocity. The author mentions that his theory also explains the "mystery" of the Tungusskameteorite. There are 5 figures.

Card 3/3

S/856/62/000/000/002/011
E073/E535

AUTHOR:

Lazarenko, N.I.

TITLE:

Erosiographic method of investigation of the process
of destruction of electrodes

SOURCE:

Problemy elektricheskoy obrabotki materialov. Tsentr.
nauchnoissl. labor. elek. obrab. mat. AN SSSR. Ed.by
B. R. Lazarenko. Moscow, Izd-vo AN SSSR, 1962, 81-85

TEXT:

The method is based on a phenomenon discovered by
the author in 1942 that the process of electric erosion of metals
is a polar one and that the sign of the process changes on
transition from spark to arc discharges. During spark dis-
charges the rate of erosion decreases on approaching the spark/
arc boundary, being zero at the boundary itself; from this
boundary onwards the polarity of the erosion is reversed and
increases in intensity until a continuous maximum is reached,
namely, when the arc is stabilised. An instrument based on this
method consists essentially of a plate which is moved in the
horizontal direction by an electric motor and a rod made to
oscillate in the vertical direction by means of a vibrator. The
Card 1/3

Erosiographic method of ...

S/856/62/000/000/002/011
E073/E535

operation of the instrument is illustrated for the case of a copper plate used as the cathode and a silver rod used as the anode. In this case, the spark discharge region is characterized by a silvery trace on the red copper plate, whereby the thickness of the trace is a function of the intensity of the mass transfer. This decreases to zero at the inversion point and from then onwards the cathode will be eroded at an increasing intensity as the arc strengthens. The inversion from the spark into the arc discharge range is effected by varying the capacitance in the shunting circuit. This method can be used for determining the stability of various materials to electric erosion, to study the relation between the electric erosion of electrodes and the composition of the gaseous medium in the gap etc. The method proved very useful for testing the behaviour of various contact materials in relays, particularly for determining the required arc quenching capacity. The importance of investigations in this field is increasing with the development of new materials. A further application is the use of this process for producing artistic etchings since it enables not only etching of the material but also deposition of lines of various thickness of

Card 2/3

GRECHKIN, N.A.; LAZARENKO, N.I.; SICHEVOY, A.P.; BELIK, V.T.;
BREZHNEV, L.A.

Inoculating rolling mill with addition alloys by electric
sparks. Met. i gornorud. prom. no.2:77-78 Mr-Ap '65.
(MIRA 18:5)

LAZARENKO, N. I. and B. R. LAZARENKO.

Elektricheskaja eroziia metallov. Moskva, Gosenergoizdat, 1944-45. 2 v.
Electric erosion of metals.

SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of
Congress, 1953.

LAZARENKO, N. I. and B. R. LAZARENKO.

Fizika elektroiskrovogo sposoba obrabotki metallov. Moskva, TSBTI
Ministerstva elektropromyshlennosti, 1946.

Physics of the electric spark technique in metal working.

SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of
Congress, 1953.

1ST AND 2ND ORDERS										3RD AND 4TH ORDERS																																																	
LAZARENKO, N. I.																																																											
B																																																											
<p>80 Electric Spark Method for the Machining of Metals. B. R. Lazarenko and N. I. Lazarenko, Henry Bratcher, Translation No. 2547, 24 pages. From <i>Stanki i Instrument</i> (Machine Tools and Equipment), v. 17, no. 12, 1946, p. 8-11; v. 18, no. 2, 1947, p. 4-8.</p> <p>Presents a report on the above process by the two men who won the Stalin prize for its development. Possible applications, according to the authors, are: machining such as slotting, milling, turning, etc.; engraving; tool grinding; polishing and cleaning of surfaces; deposition of metallic coatings without previous cleaning of the base metal; and reduction of metals and alloys to extremely fine powder, free from impurities and of spherical particle shape. Points out advantage of using electrical energy directly in machining operations. Discusses transfer of material in the electric arc vs. that in the electric spark; the inversion boundary in electro-erosion; factors governing electro-erosion; selection of the liquid medium; fundamental circuit of the process, spark-over and accompanying phenomena, and advantages over the contact process. Describes equipment, power consumption, and operation. Gives efficiencies for various metals; surface quality of the machined part, machining speed, and tolerances as functions of discharge current.</p>																																																											
ASB-SLA METALLURGICAL LITERATURE CLASSIFICATION																																																											
<table border="1"> <thead> <tr> <th colspan="10">1ST AND 2ND ORDERS</th> <th colspan="10">3RD AND 4TH ORDERS</th> </tr> </thead> <tbody> <tr> <td colspan="20"> <div style="display: flex; justify-content: space-between;"> <div> <p>GROUPS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> <div> <p>1ST AND 2ND ORDERS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> <div> <p>3RD AND 4TH ORDERS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> </div> </td> </tr> </tbody> </table>																				1ST AND 2ND ORDERS										3RD AND 4TH ORDERS										<div style="display: flex; justify-content: space-between;"> <div> <p>GROUPS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> <div> <p>1ST AND 2ND ORDERS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> <div> <p>3RD AND 4TH ORDERS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> </div>																			
1ST AND 2ND ORDERS										3RD AND 4TH ORDERS																																																	
<div style="display: flex; justify-content: space-between;"> <div> <p>GROUPS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> <div> <p>1ST AND 2ND ORDERS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> <div> <p>3RD AND 4TH ORDERS</p> <p>1 2 3 4 5 6 7 8 9 10 11 12 13 14 15 16 17 18 19 20</p> </div> </div>																																																											

LAZARENKO, N. I. and B. R. LAZARENKO.

Electroiskrovaia obrabotka metallov. Moskva, Gosenergoizdat, 1950.
118 2 p. illus.

Bibliography: p. 120.

Electric spark technique in metal working.

DLC: TS213.L3

SO: Manufacturing and Mechanical Engineering in the Soviet Union, Library of Congress, 1953.

Lazarenko, N. I.

AID P - 2944

Subject : USSR/Electricity

Card 1/2 Pub. 27 - 9/15

Authors : Lazarenko, B. R., Doc. of Tech. Sci., and N. I.
Lazarenko, Eng., Moscow

Title : Electrical spark machining of metals

Periodical : Elektrichestvo, 8, 63-68, Ag 1955

Abstract : The authors describe the methods of electrical spark machining of metals introduced in 1938 by the All-Union Electrical Engineering Institute. These methods permit the machining with great precision of all kinds of metals and alloys. The authors see in its future development the possibility of totally replacing heavy and costly machine tools by light and handy electrical spark machine tools. They present the theory of shock impulse technique, give several examples of its application in engineering practice, and describe some types of apparatus of Soviet construction. Ten photographs, 1 diagram, 8 references (1944-1954) (5 Soviet).

LAZARENKO, N. I.;

"Change in the Initial Properties of the Cathode Surface Under the Action of Electric Spark Pulses Flowing in Gaseous Media," Elektroiskrovaya obrabotka metallov (Electrospark Maching of Metals), Moscow, Izd-vo AN SSSR, 1957. 225 p.

In this article the author investigates changes in the properties of a negative electrode resulting from an electrical discharge when electrodes are immersed in a gaseous dielectric, and describes some practical applications of electrical erosion. Both electric spark and electric arc discharges were investigated. The author concludes that any type of electrical discharge is followed by erosion of electrodes and that for each type of electrical discharge there exists a corresponding polarity of erosion.

84461

1.1110

S/123/59/000/010/018/068
A004/A001

Translation from: Referativnyy zhurnal, Mashinostroyeniye, 1959, No. 10, p. 107, # 38011

AUTHORS: Lazarenko, B.R., Lazarenko, N.I.

TITLE: The Up-to-Date Development Level of Electric Spark Treatment of Metals and Some Scientific Problems of This Field ¹⁸

PERIODICAL: Tr. Tsentr. n.-i. labor. elektr. obrabotki materialov. AN SSSR, 1957, No. I, pp. 9-37 ✓

TEXT: It is shown that spark discharges with a duration of 10^{-3} sec and shorter can be used. The authors give a description of the mechanism of origination and course of this kind of discharge in gases and liquids. The spark discharge is mainly an electronic process with a sharply "narrowed" (owing to the electronic-optical effect and electrodynamic forces) current-conducting discharge channel. Owing to this, high powers are knocking down on strictly localized sections (of the anode), destroying the electrode. The ejection of metal from the electrode is not only due to the heat effect, but also to the effect of elec-

Card 1/3

84461

S/123/59/000/010/018/068
A004/A001

The Up-to-Date Development Level of Electric Spark Treatment of Metals and Some Scientific Problems of This Field

hydrodynamic forces. The anode surface, receiving the current pulse, changes essentially: the crystalline structure is being refined owing to great mechanical stresses, new chemical elements and new phase structures are appearing in the metal composition etc. The metal, ejected into the inter-electrode space, forms a powder of spherical particles of various size. The tests show that only the spark type of discharge is suitable for dimensional machining. It is shown that owing to a delay in the deionization of the working medium in the inter-electrode space, the highest repetition frequency of pulses must not exceed $(2-3) \times 10^5$ pulses per second. The quantity of ejected metal is proportional to the energy of the single pulse and the pulse frequency, and depends on the chemical composition of the anode material. This is confirmed by tabular data for 14 different materials. The authors report on the principal trends in designing installations for electric spark machining. The optimum magnitude of clearance between the electrodes, ensuring the best performance results, are found in capacitor installations. Moreover, this clearance can be maintained by a corresponding adjustment of the electrode-tool feed. The technological operations are

Card 2/3

S/123/59/000/010/018/068
A004/A001

The Up-to-Date Development Level of Electric Spark Treatment of Metals and Some Scientific Problems of This Field

enumerated which can be efficiently carried out by the electric spark machining method, as well as the most important scientific and technical problems which have to be solved (increasing the average capacity of the installations at pulses which are shorter than 10^{-6} sec, investigating the self-focusing of the pulse, studying the distribution of power between cathode and anode in order to reduce the power liberated from the cathode, using spark pulses for the machining of non-metals, designing automatic electric spark installations etc). There are 17 figures and 9 references. X

B.I.A.

Translator's note: This is the full translation of the original Russian abstract.

Card 3/3

LAZARENKO, N.I.

Changes in initial properties of cathode surfaces caused by
the action of electric spark impulses taking place in gas
media. Trudy TSNII-ELEKTROM no.1:70-94 '57. (MIRA 11:12)
(Electric discharges through gases) (Electric metal cutting)

LAZARENKO, NATAL'YA IOASAFOVNA

PHASE I BOOK EXPLOITATION 589

Lazarenko, Boris Romanovich, and Lazarenko, Natal'ya Ioasafovna

Elektroiskrovaya obrabotka tokoprovodyashchikh materialov
(Electrospark Machining of Conductive Materials) Moscow,
Izd-vo AN SSSR, 1958. 183 p. (Series: Akademiya nauk SSSR.
Nauchno-populyarnaya seriya) 10,000 copies printed.

Additional Sponsoring Agency: Tsentral'naya nauchno-issledovatel'-
skaya laboratoriya elektricheskoy obrabotki materialov.

Ed. of Publishing House: Moyzhes, S.M.; Tech. Ed.: Moskvicheva,
N.I.; Resp. Ed.: Stoyanov, V.I.

PURPOSE: The purpose of this booklet is to acquaint the general
reader with a new application of electricity - the electrospark
machining of conductive materials.

COVERAGE: This booklet covers the fundamentals of electrospark
machining of conductive materials. It presents basic diagrams

Card 1/6

Electrospark Machining of Conductive Materials 589

of electric sparking systems and the principles of construction of electrospark installations. Various operations performed by the electrospark method of machining and the equipment used are illustrated and described in detail. There are 44 references, 24 of which are Soviet, 10 German, 5 French, and 5 English.

TABLE OF
CONTENTS:

Foreword	3
Introduction	5
1. How the Electrospark Method of Machining Metals was Discovered	12
2. Physical Fundamentals of the Electrospark Method of Machining Conductive Materials	35
What an electric spark is	37

Card 2/6

.Electrospark Machining of Conductive Materials	589
How an electric current passes through metal	41
Process of metal expulsion by a spark impulse	46
3. Power Characteristics of the Electrospark Process	56
4. Sparking System Diagrams	63
5. Technological Data of the Electrospark Method of Machining Conductive Materials	69
Productive capacity of the process	72
Accuracy of machining	75
Surface quality	83
Tool electrode	87
6. Construction of the Electrospark Installation	89
Spark-gap regulatory system	90
Dielectric fluid system	93
Housing of the installation and various accessories	94
Certain types of electrospark installations	95

Card 3/6

Electrospark Machining of Conductive Materials	589
7. Performing Various Manufacturing Processes and Operations by the Electrospark Machining	114
Machining of parts to the required dimensions	114
Cutting through holes	114
Cutting diffuser holes	117
Manufacture of all-metal screens and meshes	120
Cutting holes in hard-alloy draw plates	122
Manufacture of cutting-punch dies	127
Cutting large size holes	130
Cutting blind holes	130
Electric printing	131
Manufacture of embossing dies	135
Manufacture of die molds	135
Manufacture of upsetting and forging dies	135
Grinding of Surfaces	141
Grinding of laminated magnetic conductors	143
Grinding of mill rolls	143

Card 4/6

. Electrospark Machining of Conductive Materials	589
Sharpening and dressing of hard-alloy cutting tools	146
Slitting of metals	148
Electrospark method of changing the original properties of metallic surfaces	150
Repair and rehabilitation operations	162
Repair of forging dies	164
Repair of outworn cluster gears	165
Restoring axle journal-dimensions	166
Restoring the dimensions of locomotive wheels	166
Removal of tool and fastening fragments	167
Other applications of electrospark machining in repair and rehabilitation operations	167
8. Certain Special Forms of Application of Electric Spark Erosion of Materials	168
Cutting holes with curvilinear axes	168
Card 5/6	

Electrospark Machining of Conductive Materials 589

Production of threads and thread-rolling tools	169
Coating with radioactive materials	170
Laboratory practice	170
Electric inscription	172
Electric photography	173

Conclusions	178
-------------	-----

Bibliography	181
--------------	-----

AVAILABLE: Library of Congress

GO/kav
9-10-58

Card 6/6

SOV/122-58-5-17/26

AUTHORS: Lazarenko, B.R., Doctor of Technical Sciences,
Professor, and Lazarenko, N.I., Junior Scientific
Assistant

TITLE: Modern Installations for the Electric Spark Machining
of Metals (Sovremennyye ustanovki dlya elektroiskrovoy
obrabotki metallov)

PERIODICAL: Vestnik Mashinostroyeniya, 1958, Nr 5,
pp 65 - 69 (USSR)

ABSTRACT: All generators for electric spark machining store
energy during the total cycle time and release it during the
much shorter discharge time in the form of polarized electric
current impulses. Both electrostatic condenser type and
electromagnetic inductance type storage facilities are used.
A number of impulse generators of Russian, American, French,
British and Swiss design are briefly reviewed. Among the
Russian designs, a universal installation, Elektrom-12, a
tool-sharpening and surface-finishing machine, type LKZ-37,
and an electric spark saw, type LKZ-49, are shown in
external photographs. A commutatorless impulse generator
developed by the electric machining laboratory of the Ac.Sc.
USSR is mentioned. The Elektrom-12 machine consumes 5.6 kW.

Card1/2

SOV/122-58-5-17/26

Modern Installations for the Electric Spark Machining of Metals

It can sink dies of up to 30 kg weight, cut through a 50 x 50 mm section, drill holes up to 3 mm dia., cut slots and perform electric spark hardening of surfaces. In the electric tool-sharpening machine, a cast iron disc rotates at 40 rpm and serves as the electrode. When sharpening tools, the tool has a reciprocating motion in the radial direction. The maximum power consumed is 5 kW. When sharpening three flanks of carbide tips of 10 x 20 mm section, 40 tips can be completed in one shift. The electric saw cuts metal by means of a tape or wire wound from one drum to another, moving at 5-10 mm/sec. The wire, made of copper or brass, produces a width of cut between 0.1 and 0.55 mm. The working fluid is solar oil. There are 6 photographs and 8 references, 4 of which are Soviet, 2 German and 2 English.

Card 2/2 1. Metals--Machining 2. Machine tools--Performance 3. Machine tools--Design

LAZARENKO, N. I.

PHASE I BOOK EXPLOITATION

SOV/5186

Akademiya nauk SSSR. Tsentral'naya nauchno-issledovatel'skaya laboratoriya elektricheskoy obrabotki materialov

Problemy elektricheskoy obrabotki materialov (Problems of the Electrical Machining of Materials) Moscow, Izd-vo AN SSSR, 1960. 247 p. Errata slip inserted. 4,200 copies printed. (Series: Its: Trudy)

Sponsoring Agency: Akademiya nauk SSSR. Resp. Ed.: B. R. Lazarenko; Ed. of Publishing House: M. L. Podgoyetskiy; Tech. Ed.: S. P. Golub'.

PURPOSE: This collection of articles is intended for scientists and technicians concerned with the investigation of new ways of applying electrical energy.

COVERAGE: The book contains articles on studies carried out by the staff of the Tsentral'naya nauchno-issledovatel'skaya

Card 1/6

Problems of the Electrical (Cont.)

SOV/5186

laboratoriya elektricheskoy obrabotki materialov Akademii nauk SSSR (TsNII-ELEKTROM AN SSSR) (Central Scientific Research Laboratory for the Electrical Machining of Materials of the AS USSR) in searching for new applications of electrical energy. The results of these studies include: the dimensional machining of dielectrics and the utilization of electric pulsed discharges in carrying out certain chemical reactions, new information on processes occurring on electrodes and in the interelectrode space during short pulsing, and some new data on the technological processes in metal machining by electric current pulses. Much attention is paid to the analysis of the operation of power-supply sources used in the electrical machining and arc welding of metals. No personalities are mentioned. References accompany most of the articles.

TABLE OF CONTENTS:

Introduction

3

Card 2/6

Problems of the Electrical (Cont.)

SOV/5186

- Lazarenko, B. R., and N. I. Lazarenko. Unused Possibilities for Electrical Energy 5
- Pechuro, N. S., A. N. Merkur'yev, E. Ya. Grodzinskiy, and N. I. Sokolova. Study of Physicochemical Changes Occurring in Organic Media Under the Effect of Electrical Discharges 14
- Foteyev, N. K. Effect of the Condition of the Interelectrode Space on the Performance of the Spark Process, the Wear of the Machining Electrode, the Purity of the Surface Obtained, and the Precision of the Machining 25
- Adoyan, A. G. Electrostatic Method of Purifying Dielectric Liquids From Products of Spark Machining 36
- Lazarenko, B. R., and N. I. Lazarenko. Electric-Spark Method of Perforating Diamonds 51
- Zolotykh, B. N., K. Kh. Gloeyev, and Ye. A. Tarasov. Concerning the Mechanism of Electrical Erosion of Metal in a Card 3/6.

LAZARENKO, N I.

PHASE I BOOK EXPLOITATION

SOV/5289

Akademiya nauk SSSR. Tsentral'naya nauchno-issledovatel'skaya laboratoriya elektricheskoy obrabotki materialov.

Elektroiskrovaya obrabotka metallov (Electric-Spark Machining of Metals) no. 2. Moscow, Izd-vo AN SSSR, 1960. 262 p. Errata slip inserted. (Series: Its: Trudy) 6,000 copies printed.

Sponsoring Agency: Akademiya nauk SSSR.

Resp. Ed.: B. R. Lazarenko; Ed. of Publishing House: S. M. Moyzhes;
Tech. Ed.: A. P. Guseva.

PURPOSE: This collection of articles is intended for process engineers, and technical and research personnel engaged in the working of metals.

COVERAGE: Problems concerning the most effective application of electric-spark methods in industry are reviewed. Possible future developments in the field of electric-spark machining

Card 1/5

Electric-Spark Machining of Metals

SOV/5289

and its automation are discussed, and, for instances of its present utilization in industry, the technical-economic effectiveness of the process is examined, and the equipment involved is described. The relationship between the parameters of electric-spark pulses and the production characteristics (productivity, machining accuracy, and surface quality) of electric-spark machining is established. An electric-spark method is advanced for the curvilinear cutting of materials with a 20 to 30 micron-thick wire, thus directly producing a finished part. Non-Soviet developments in the field of electric-spark machining are also treated. No personalities are mentioned. There are 121 references: 82 Soviet, 20 English, 10 French, 8 German, and 1 Italian. These references accompany individual articles.

TABLE OF CONTENTS:

Introduction	3
Lazarenko, B. R., and N. I. Lazarenko. Process Characteristics of Electric-Spark Machining of Conductive Materials	7
Card 2/5	

Electric-Spark Machining of Metals

SOV/5289

- Lazarenko, N. I. The Process of Changing the Original Properties of Metallic Surfaces by Means of Electric Pulses 36
- Stavitskiy, B. I. Manufacture of Precision Parts of Electric Vacuum Instruments by Electric-Spark Methods 67
- Zolotyykh, B. N., and I. P. Korobova. Selecting Optimum Regimes for Electric-Spark Machining of Sintered-Carbide Alloys 114
- Chetverikov, S. S., and N. K. Foteyev. Electric-Spark Machining of the Cutting Elements of High-Carbon-Alloy Blanking Punch-Die Sets 120
- Gularyan, K. K. The Electric-Spark Method Applied to Threading 142
- Kholodnov, Ye. V. Manufacture of Precision Tools by the Electric-Spark Method 156

Card 3/5

Electric-Spark Machining of Metals

SOV/5289

- Gularyan, K. K., and V. L. Kravchenko. Manufacture of Complex-Shaped Machine Parts by Using a Program-Controlled Electric-Spark Machining Unit 179
- Aleksandrov, V. P., and B. N. Zolotykh. Selecting the Optimum Procedures for Electric-Spark Machining of Nickel-Base Heat-Resistant Alloys 196
- Gorbunov, B. M. Electric-Spark Lapping Used on Flour-Mill Rolls 205
- Pron'ko, G. F. Manufacture of Stainless and High-Manganese Steel Parts by the Electric-Spark Method 217
- Ayzenshtok, V. L., and S. I. Komanar. Electric-Spark Marking of Mass-Produced Parts 227
- Levinson, Ye. M. The Development of Electric-Spark Machining in Mass Production 233

Card 4/5

Electric-Spark Machining of Metals

SOV/5289

Lazarenko, B. R. Developments in Electric-Spark Machining
of Conductive Materials in Non-Soviet Countries

242

AVAILABLE: Library of Congress

Card 5/5

VK/wrc/os
7/29/61

LAZARENKO, N.I. [Lazarenko, M.I.]; PETROV, V.G. [Petrov, V.H.]

Rocks with annelid burrows in the Vise sediments of the western
Donets Basin. Geol. zhur. 20 no. 4:91-93 '60. (MIRA 14:4)
(Donets Basin--Rocks, Sedimentary) (Annelida)

S/123/61/000/015/026/032
A004/A101

AUTHOR: Lazarenko, N. I.

TITLE: Technological process of changing the initial properties of metallic surfaces by electric pulses

PERIODICAL: Referativnyy zhurnal, Mashinostroyeniye, no. 15, 1961, 79, abstract 15B570 ("Tr. Tsentr. n.-i. labor. elektr. obrabotki materialov, AN SSSR", 1960, no. 2, 36-66)

TEXT: The author investigated the effect of electric-spark alloying on the properties of the metal surface (hardness, resistance to wear, fatigue strength, corrosion and heat resistance, and electrical properties). He analyzes the general characteristics which the electric-spark installation should possess, and the conditions under which the electric-spark alloying process of surfaces is carried out in the right way. There are 12 figures and 24 references.

N. Il'ina ✓

[Abstracter's note: Complete translation]

Card 1/1

LAZARENKO, B.R.; LAZARENKO, N.I.

Development of electric spark machining of metals. Vest. AN SSSR
31 no.11:116-117 N '61. (MIRA 14:11)
(Electric metal cutting)

S/030/61/000/011/007/007
B105/B147

AUTHOR: Lazarenko, N. I.

TITLE: Development of electrospark machining of metals

PERIODICAL: Akademiya nauk SSSR. Vestnik^{3/}, no. 11, 1961, 117-118

TEXT: Two conferences on electrospark machining of metals were held in Moscow from June 19 to 22, 1961. One dealt with the physics of basic processes of the electrospark-machining method, the other with the relevant technology and apparatus. At the second conference, problems of design and production of electrospark devices were discussed, the following reports being mentioned: A. I. Kruglov, on the investigation of the spark gap as load for pulse generators, and the operation of the high-frequency generator for the feeding of electrospark devices, built by V. K. Kravchenko. A. I. Piskunov discussed the technical data and operation of the device of the type "Электром-15" ("Elektrom-15"), built at the Tsentral'naya nauchno-issledovatel'skaya laboratoriya elektroiskrovoy obrabotki materialov (Central Scientific Research Laboratory for the Electrospark Machining of Materials) and having a self-tuning electric copying system; B. I. Stavitskiy

Card 1/2

Development of electrospark...

S/030/61/000/011/007/007
B105/B147

reported on new designs of electrospark devices; K. I. Ostroverkhov and N. A. Petrova, on calculation and operation of the digital program control device of electrospark devices; G. I. Alkin, A. S. Moyzhes, and D. Ya. Dlugach, on the operation of a multi-circuit electrospark device for the manufacture of all-metal nets and screens; B. N. Zolotykh, on the method of calculating some engineering characteristics of electrospark machining; B. I. Stavitskiy, on the electrospark shaping of surfaces by means of a plain electrode. The perfection of the electrospark-machining method proposed by Ye. V. Kholodnov, under the designation of "reverse copying", permits most accurate coordination of complex surfaces. Collaborators from the industry reported on the use of the electrospark method for the machining of metals in mass production. Finally, the most important trends of development of electrospark machining of metals were discussed. ✓

Card 2/2

L 23393-66 EPP(n)-2/EWT(m)/T/EWP(t) IJP(c) WW/JD/JG

ACC NR: AP6000638

SOURCE CODE: UR/0407/65/000/001/0049/0053

AUTHOR: Lazarenko, N. I. (Moscow)

ORG: none

TITLE: Mechanism of coating formation in electrospark alloying of metal surfaces

SOURCE: Elektronnaya obrabotka materialov, no. 1, 1965, 49-53

TOPIC TAGS: electrospark hardening, case hardening, surface alloying

ABSTRACT: Some experimental data on the physical process of alloying (hardening) a metal surface by electrospark means is reported. A short electric pulse ejects some metal from the anode and leaves a small raised-edge dimple on the cathode. If the alloying electrode is moved with a speed of one dimple diameter per pulse, the resulting cathode surface will be serrated. The smoothest cathode surface has been obtained by moving the electrode with a speed of 1/4 simple diameter per pulse, provided the contacting anode surface is larger than the dimple. Also, the type of percussion effected by the vibrator has an important bearing on the final results. A sharp blow with quick retraction of the electrode yields less transferred metal and an inferior quality of coating. There are optimal softer blow and retraction time which produce the best results; designing a suitable electrokinematic system for attaining optimal conditions is urged. Orig. art. has: 3 figures.

SUB CODE: 13 / SUBM DATE: none / ORIG REF: 005

Card 1/1

LAZARENKO, N.H.

Use aerial methods in oceanographic research. Trudy GOIN
no.37:85-93 '59. (MIRA 13:4)
(Oceanographic research) (Aerial photogrammetry)

LAZARENKO, Nikolay Nikolayevich; PREOBRAZHENSKIY, Yu.V., otv. red.
[deceased]; LIVSHITS, B.Kh., red.; FLAUM, M.Ya., tekhn. red.

[Sea level oscillations] Kolebaniya urovnia moria. Leningrad,
gidrometeor. Izd-vo, 1961. 106 p. (MIRA 14:9)
(Oceanography)

LAZARENKO, N.N.

Level fluctuations in the Baltic Sea. Trudy GOIN no. 65:39-127
'61. (MIRA 14:8)

(Baltic Sea--Hydrography)

S/035/62/000/011/060/079
A001/A101

AUTHOR: Lazarenko, N. N.

TITLE: An experience of using aerial photosurvey for studying currents of the Baltic Sea

PERIODICAL: Referativnyy zhurnal, Astronomiya i Geodeziya, no. 11, 1962, 19, abstract 11G147 ("Tr. Gos. okeanogr. in-ta", 1962, no. 70, 71 - 87)

TEXT: The author describes results of works on application of aerial photosurvey for observations of currents in the Baltic Sea, performed by the Leningrad branch of the State Oceanographic Institute in 1959 - 1960. Buoys are described, designed in the Leningrad branch, by means of which velocities and directions of currents at various levels were determined by the aerial photosurvey. An experience of using radio geodetic means for determining in flight the linear orientation elements (X_s , Y_s) of aerial photographs of currents is described. There are 6 references.

[Abstracter's note: Complete translation]

From author's summary

Card 1/1